



Design and Construction of Route 86 over Table Rock Lake

TEAM CONFERENCE

March 14, 2024



Agenda



Project location



Preliminary design



Consultant project team



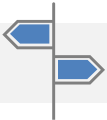
Final design



NEPA constraints



Construction



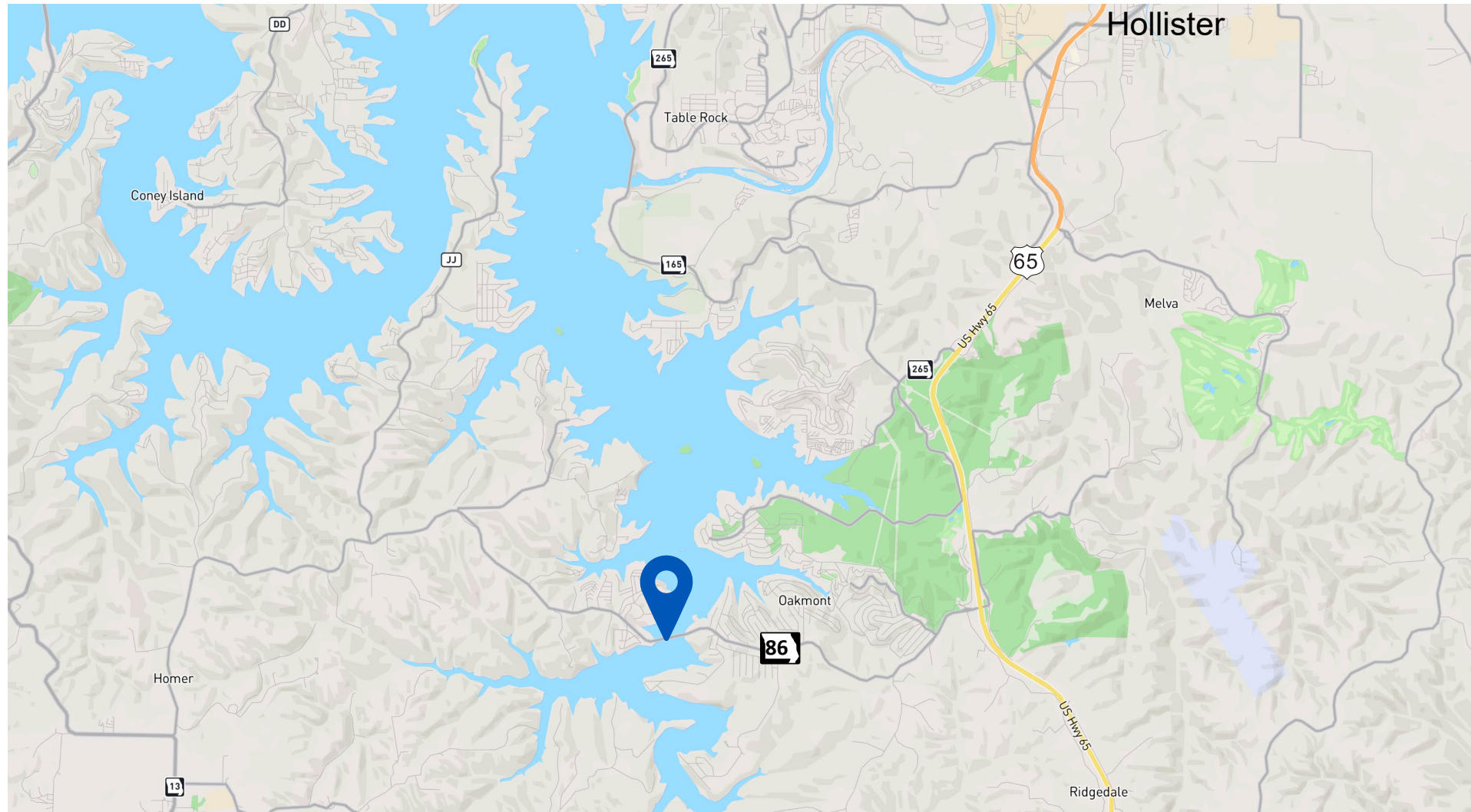
Alignment alternatives



Questions

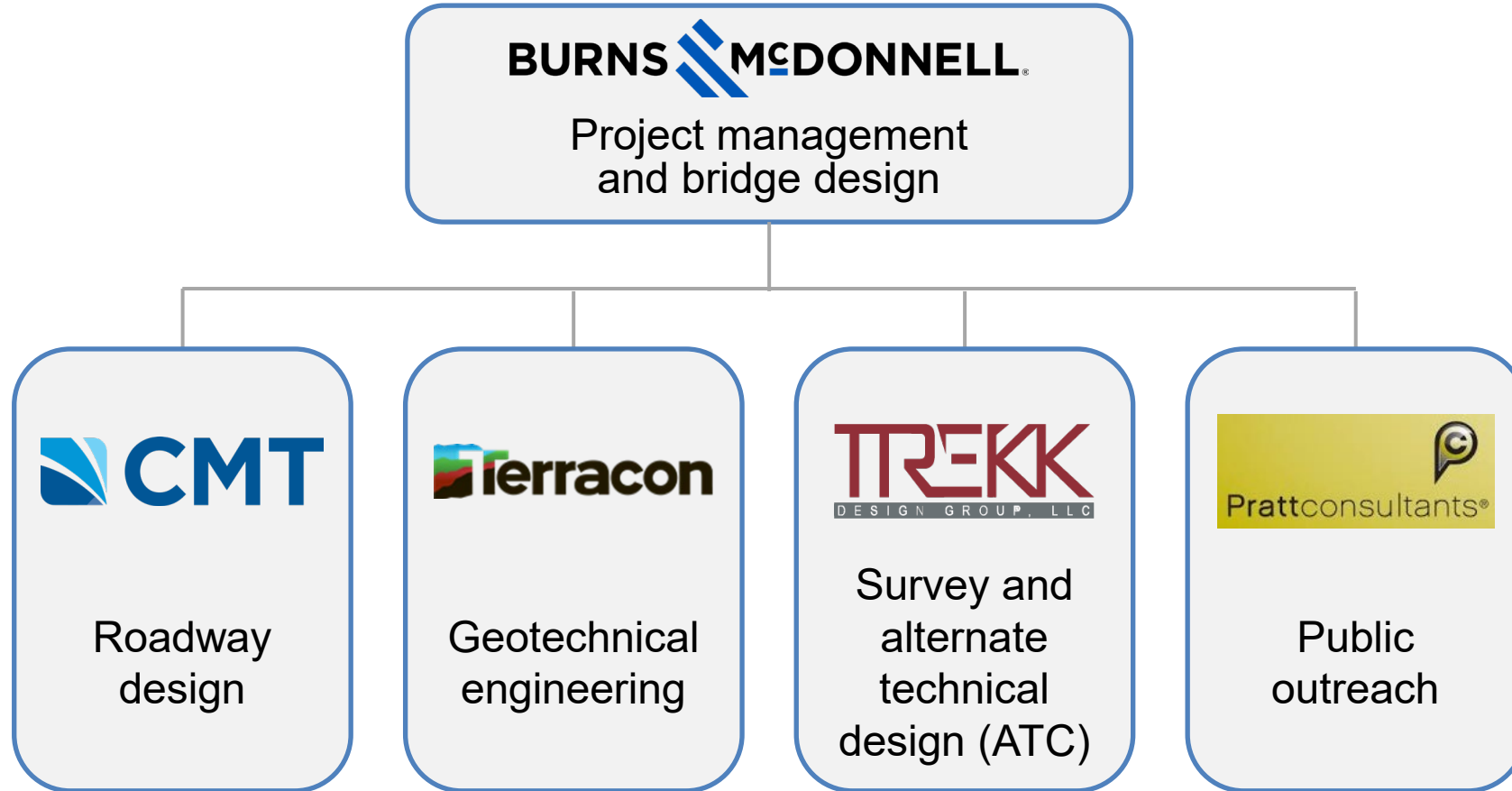


Project location



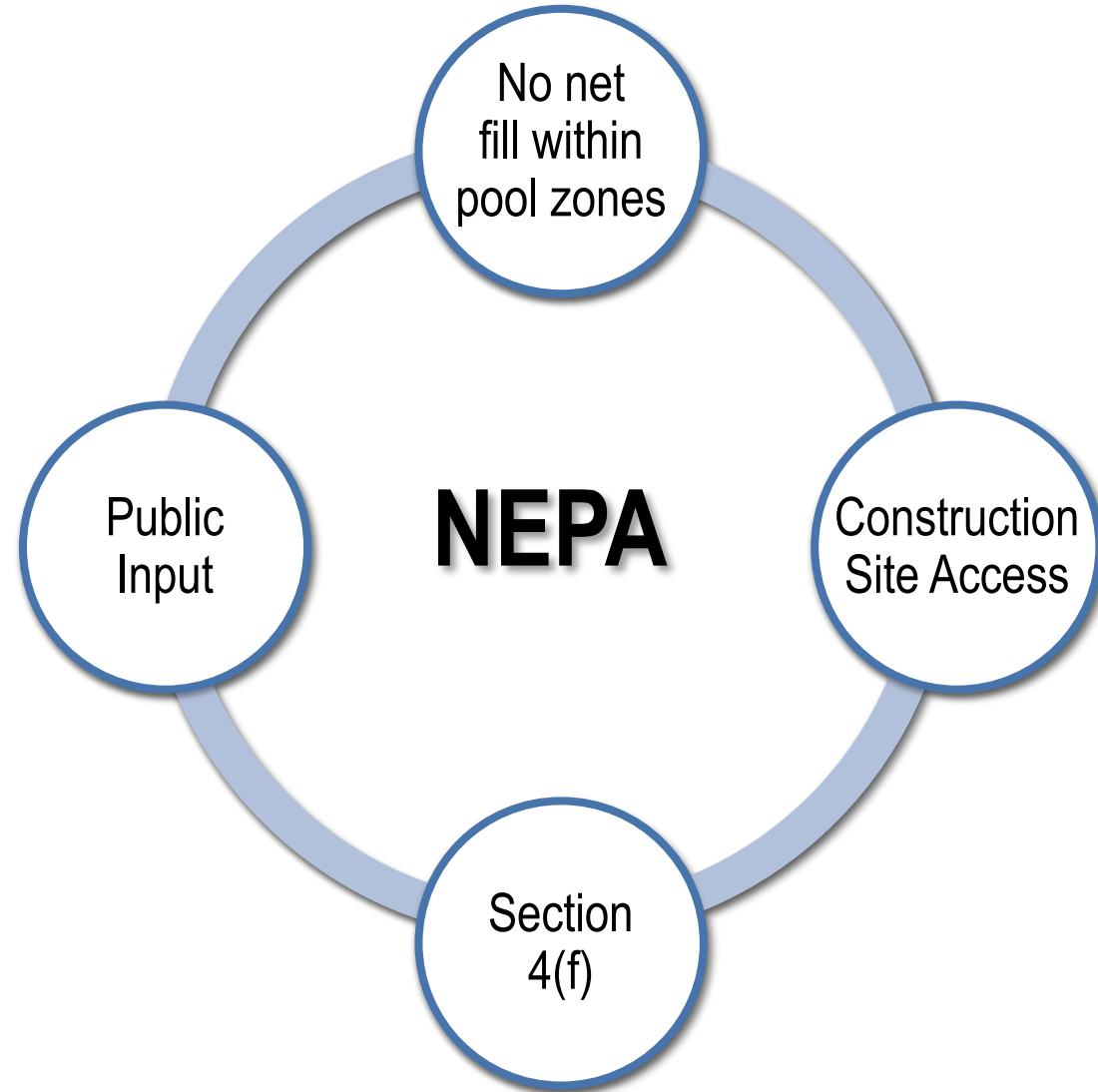


Consultant project team





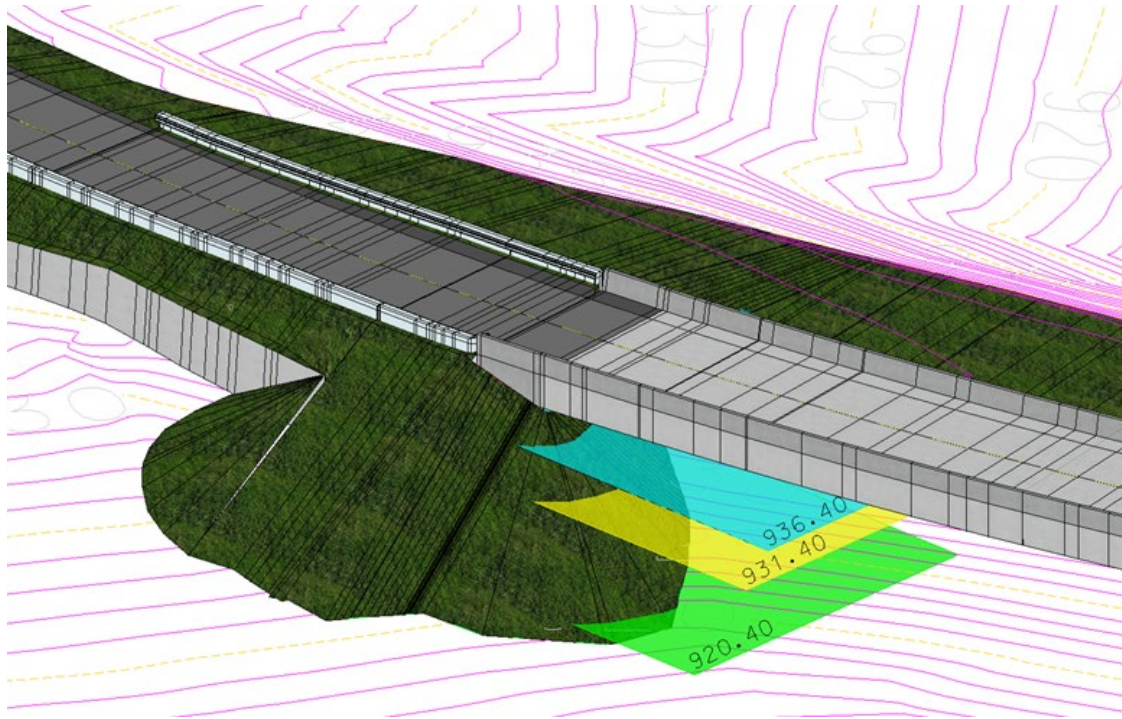
NEPA constraints





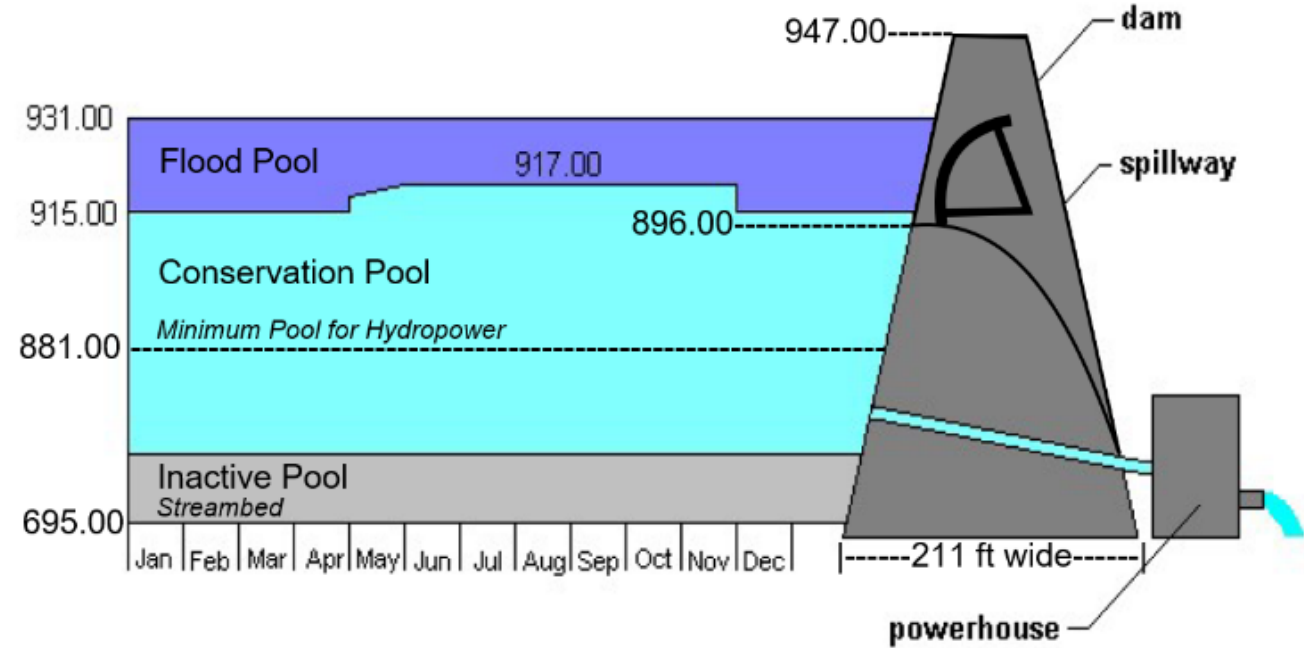
NEPA constraints

No net fill within various pool zones



SW Corner

Operational Zones by Month



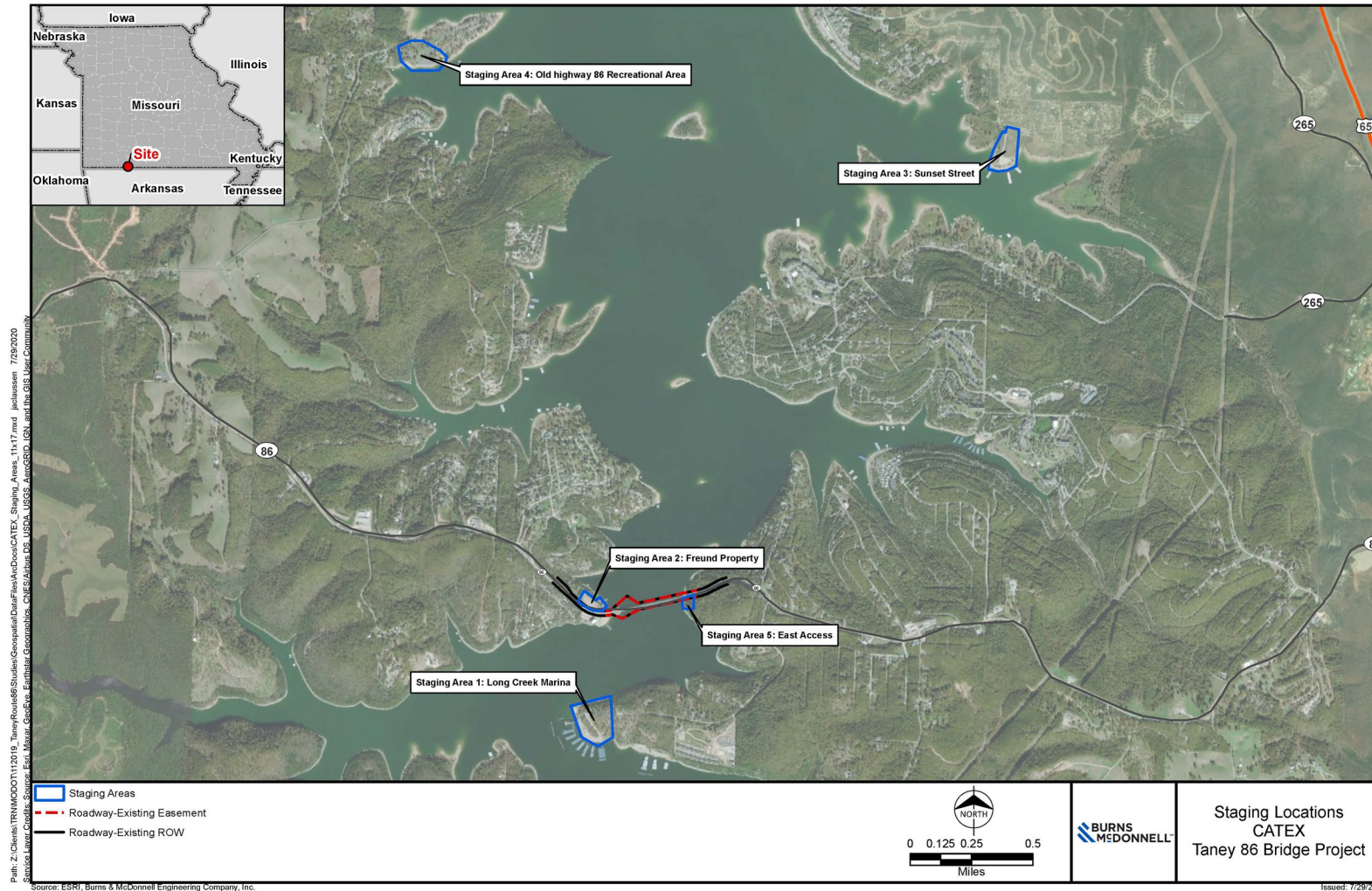
Pool Zone Elevations (NGVD 29)

- 881 – 915
- 915 – 931
- 931 – 936



NEPA constraints

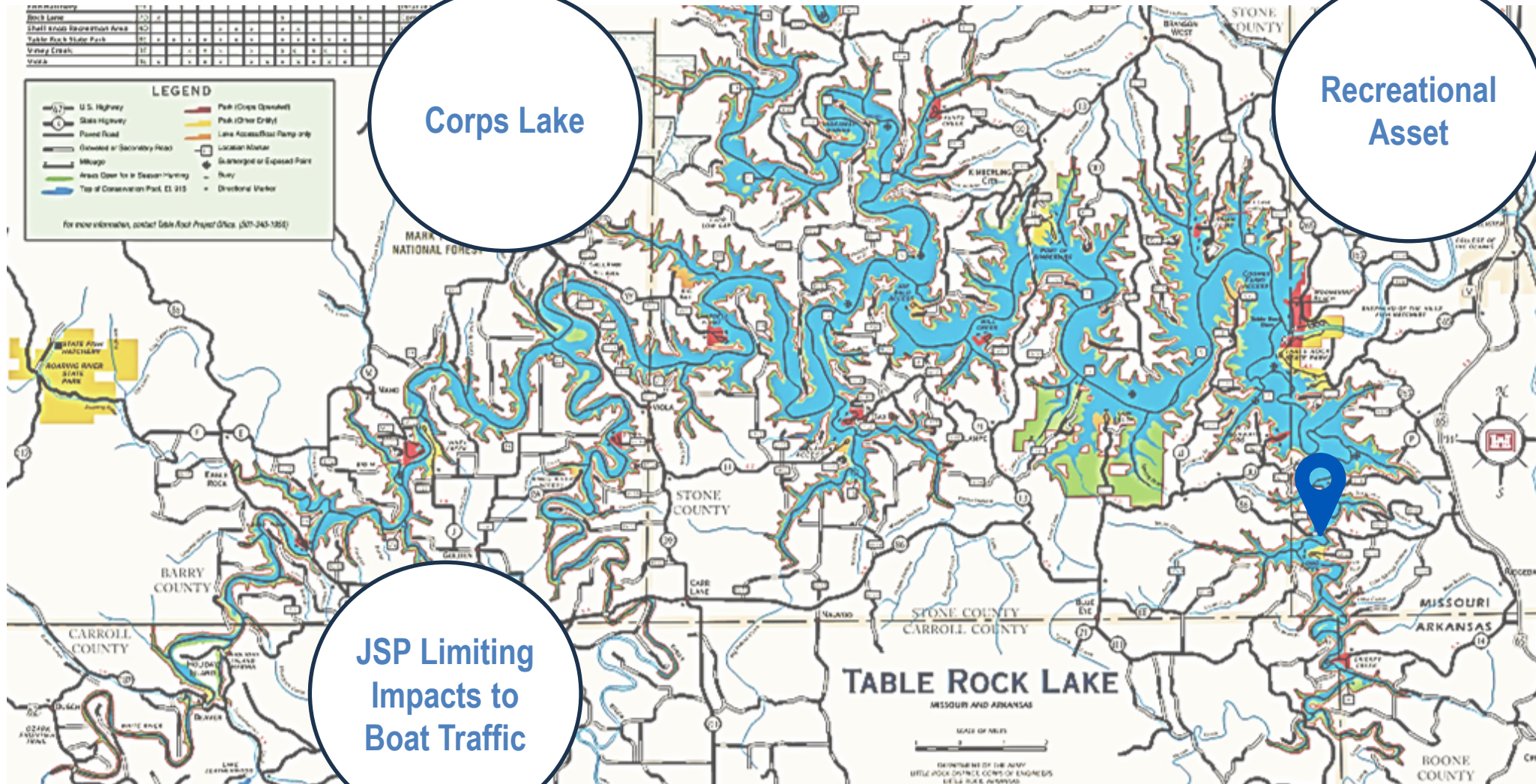
Site access for construction

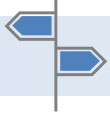




NEPA constraints

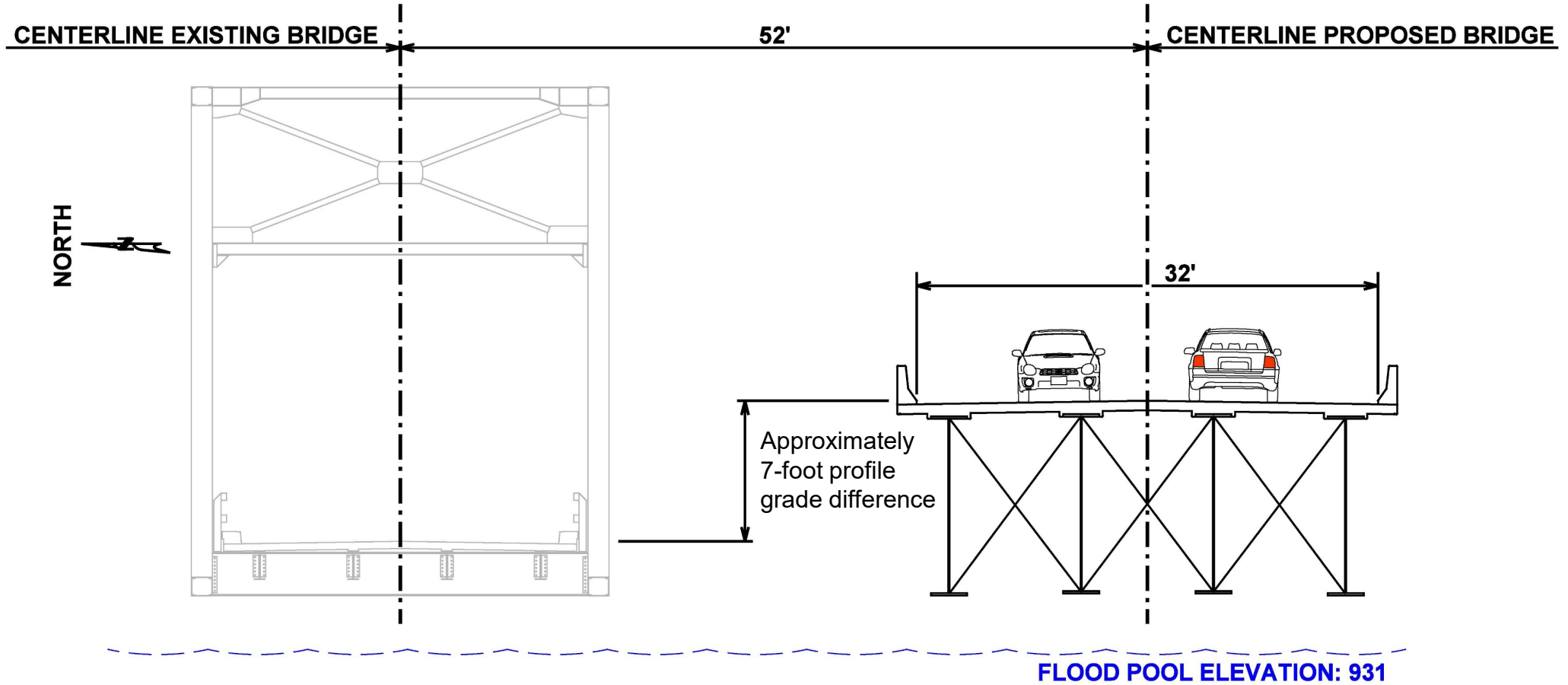
Section 4(f)

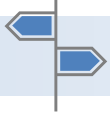




Alignment alternatives

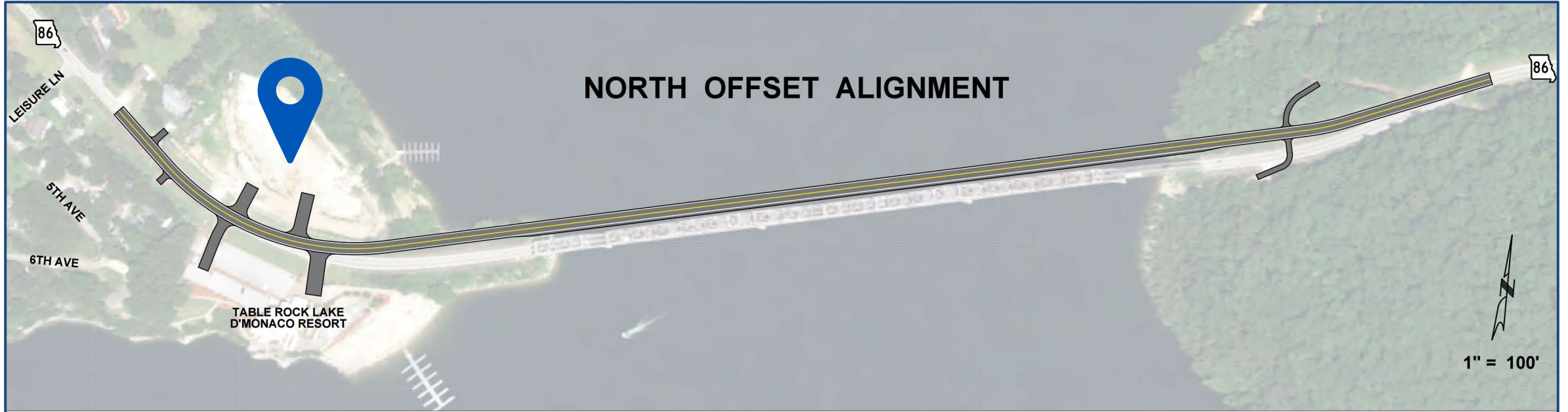
Vertical alignment

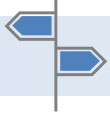




Alignment alternatives

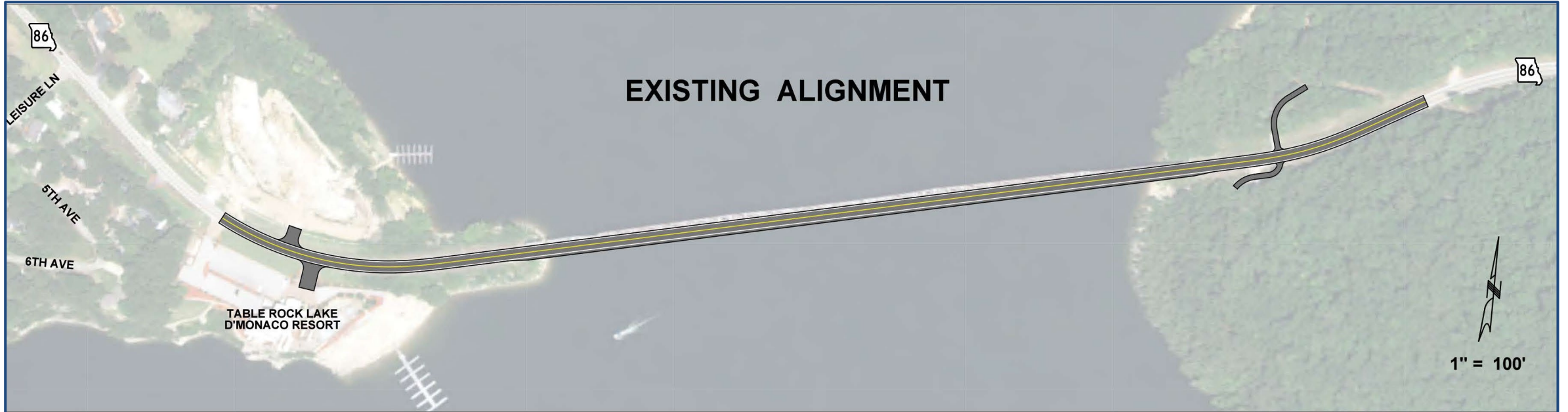
Horizontal alignment alternatives





Alignment alternatives

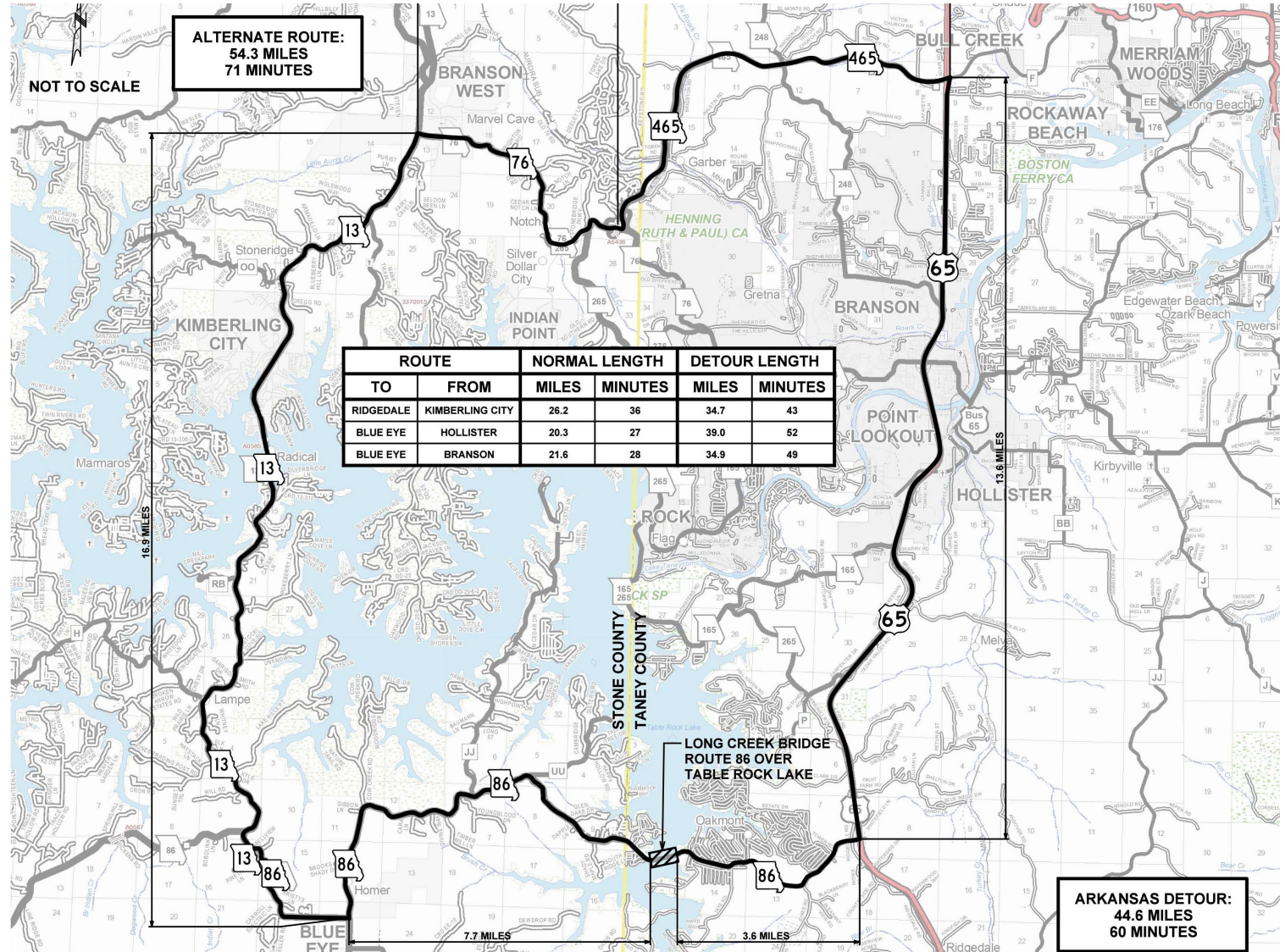
Horizontal alignment alternatives

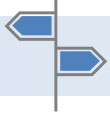


Alignment alternatives

Horizontal alignment alternatives

Daily road user costs
\$194,618





Alignment alternatives

Horizontal alignment alternatives

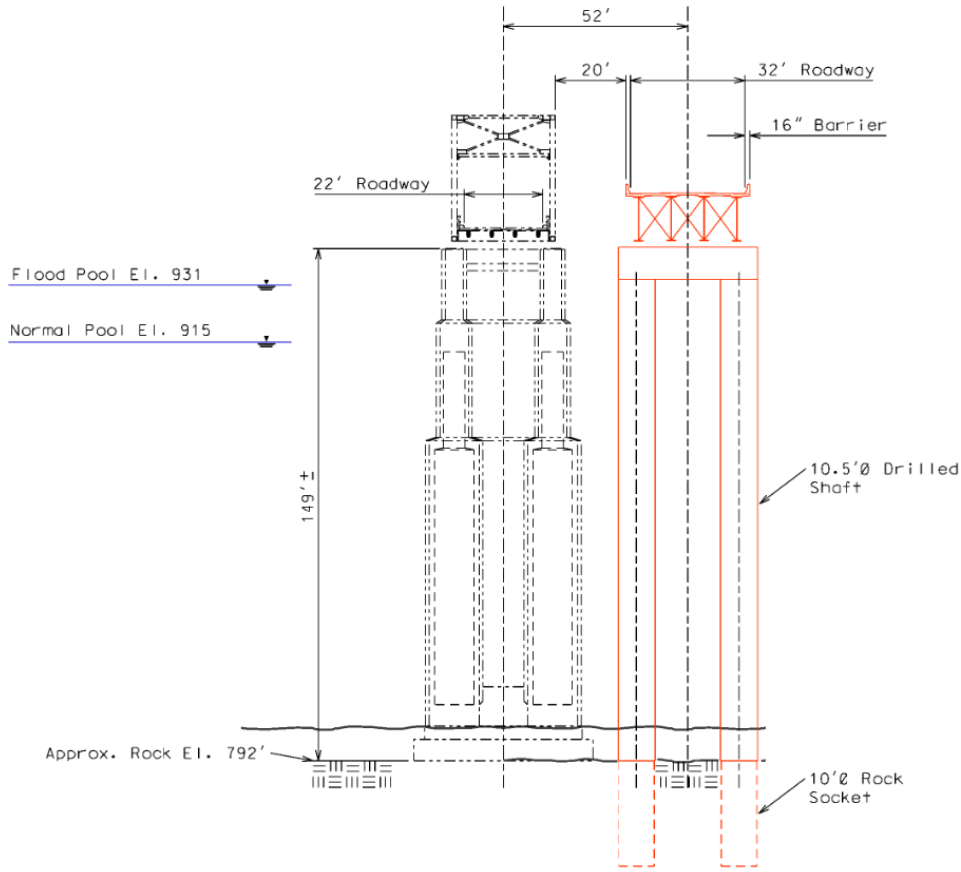


1. Avoid impacts to property in northwest corner of bridge site
2. Less desirable for access on east side of the bridge

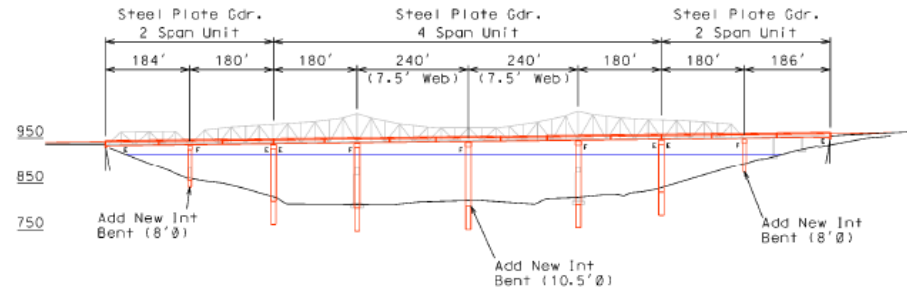


Preliminary design

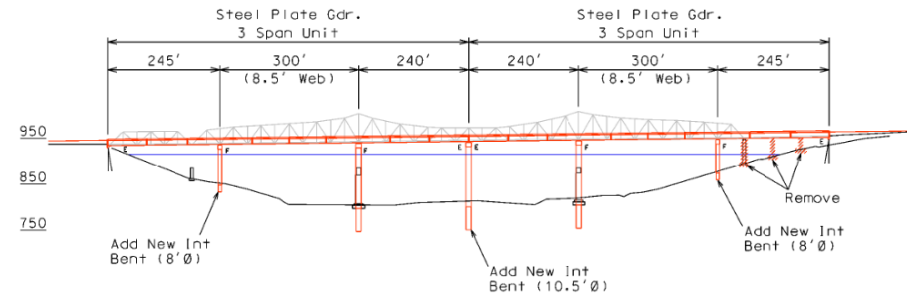
Conceptual span layouts



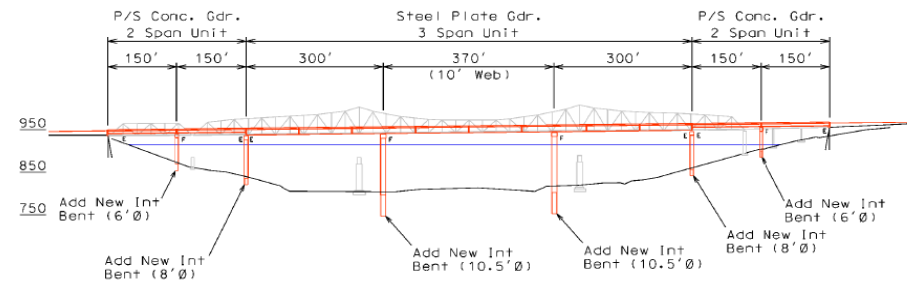
New Lake Pier - Off Alignment



240' Max. Span - Off Alignment



300' Max. Span - Off Alignment

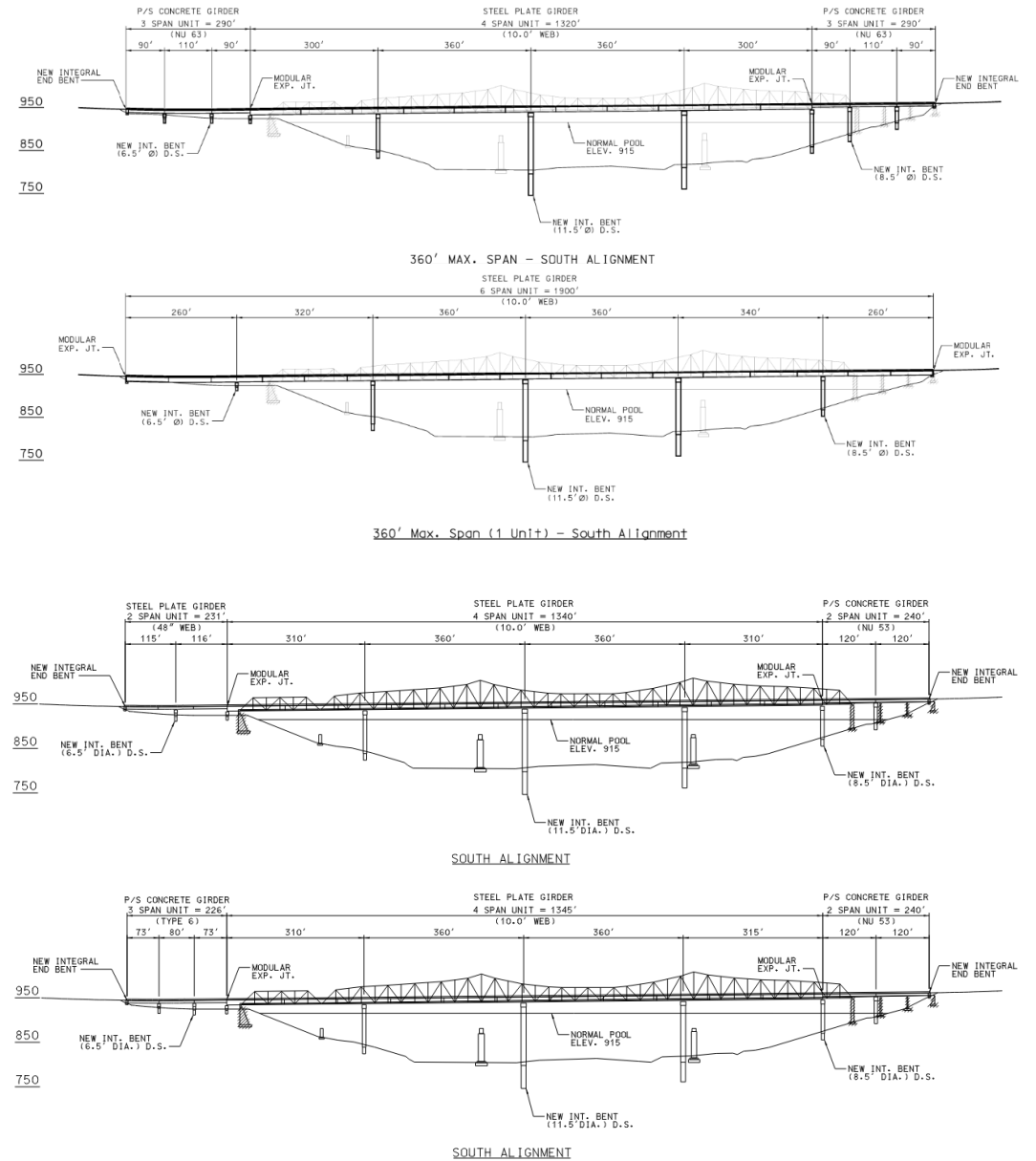
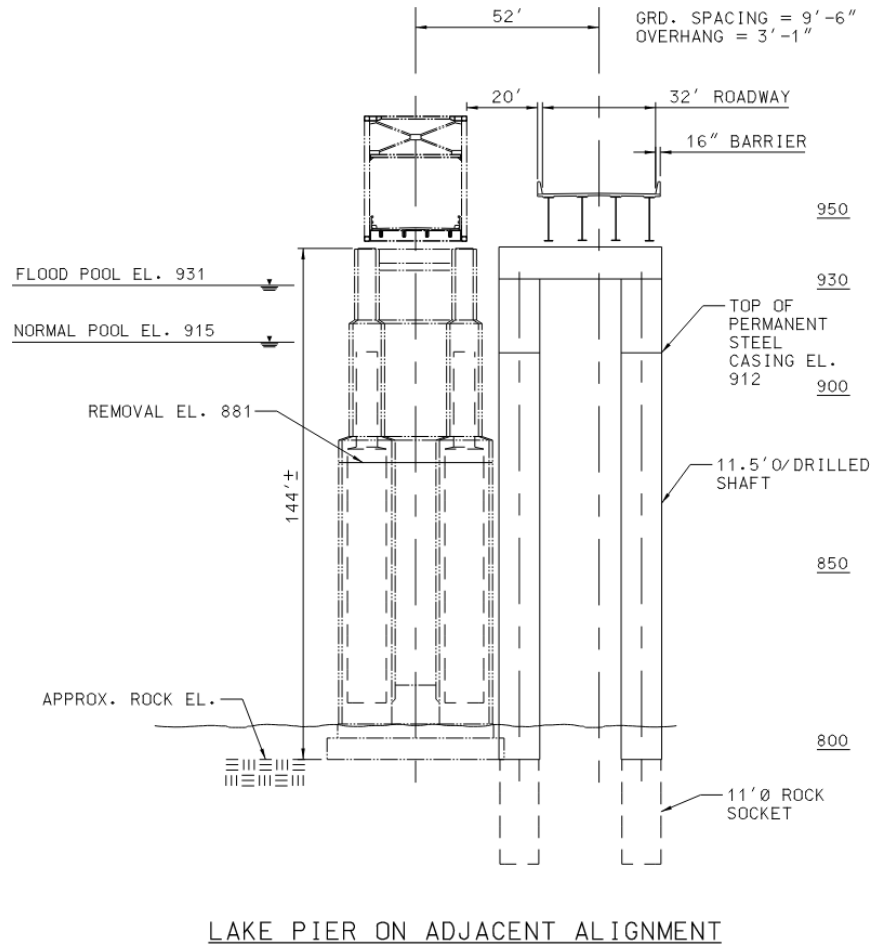


370' Max. Span - Off Alignment



Preliminary design

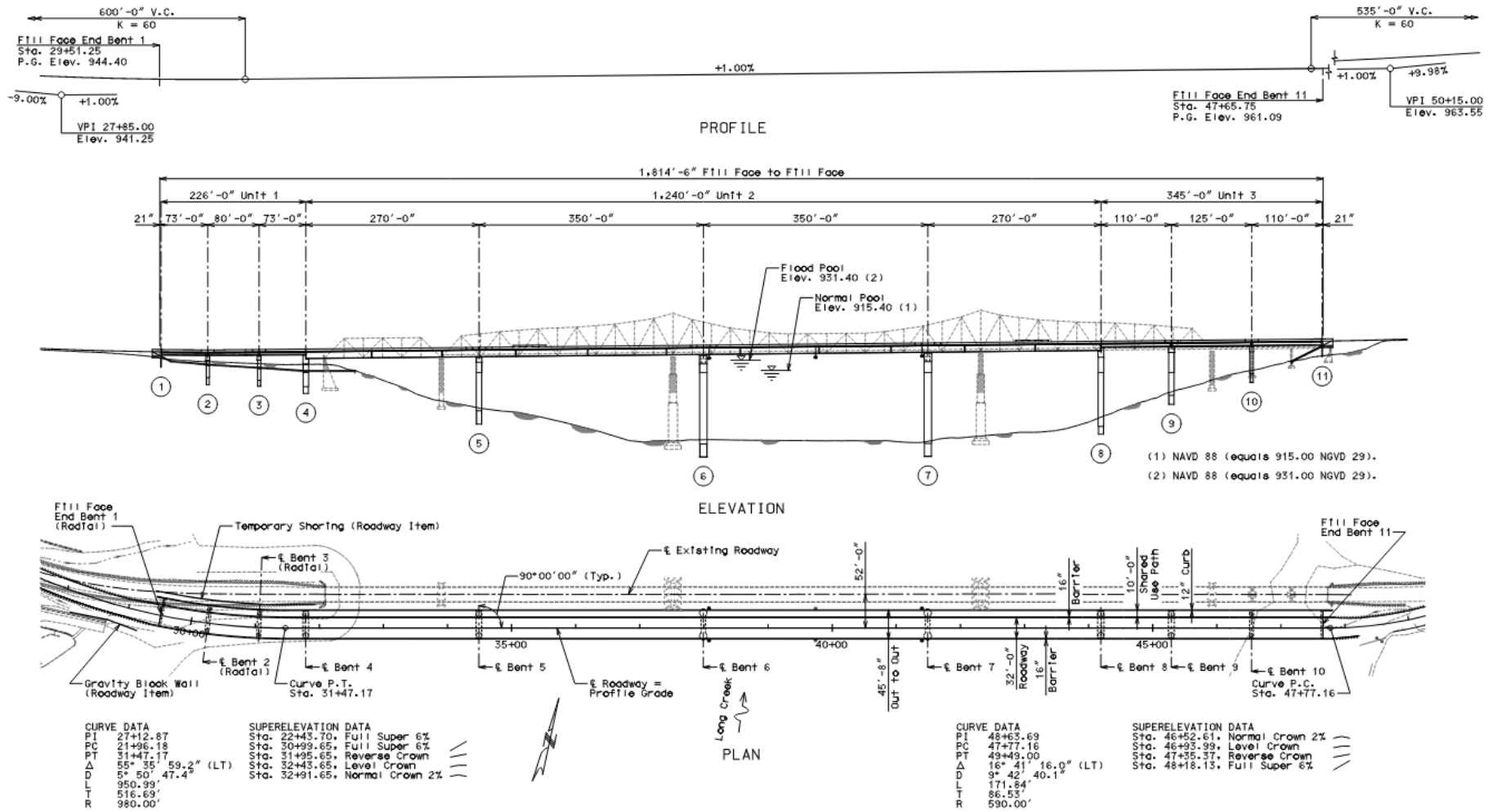
Preliminary span layouts





Preliminary design

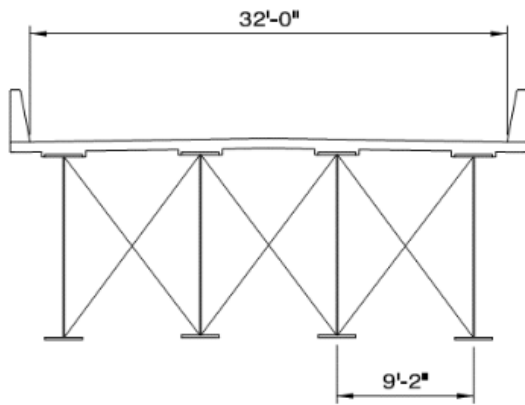
Final span layout



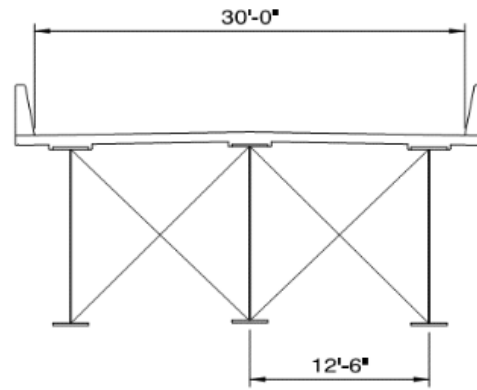


Preliminary design

- Preliminary typical section with future sidewalk

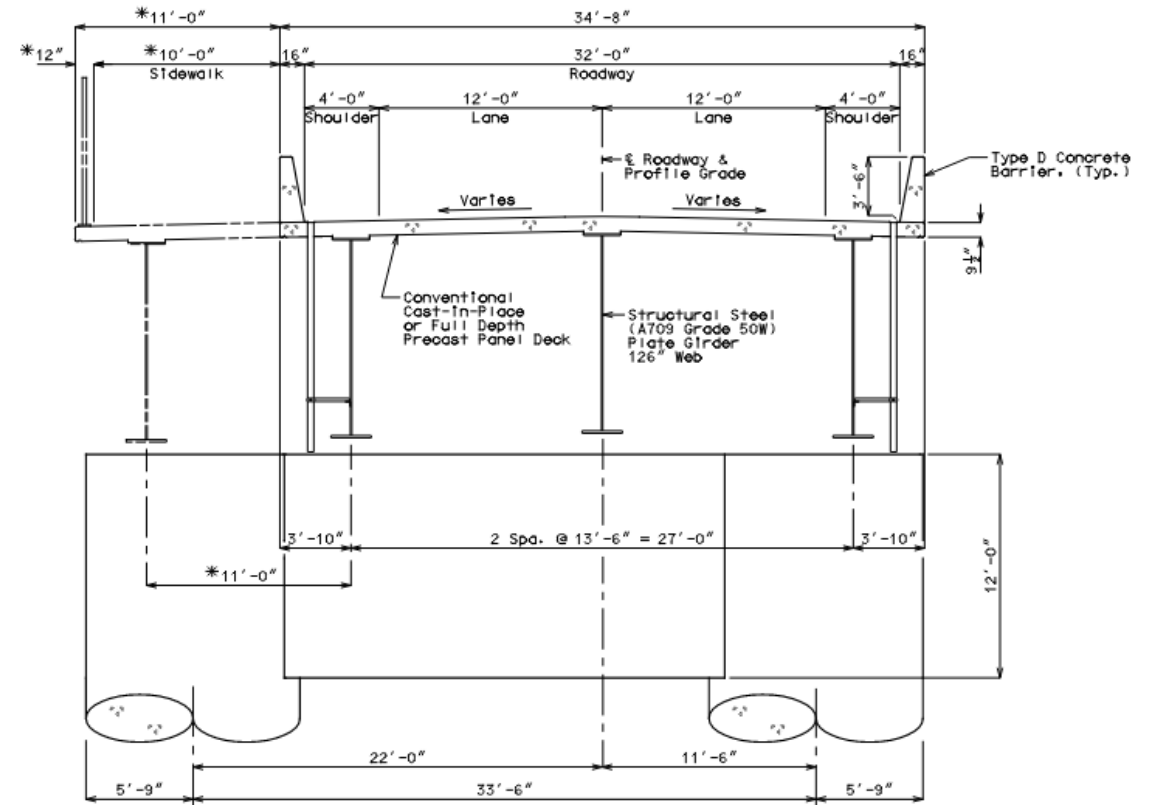


PROPOSED



OPTIONAL TYPICAL SECTION

Value engineering performed during preliminary phase.

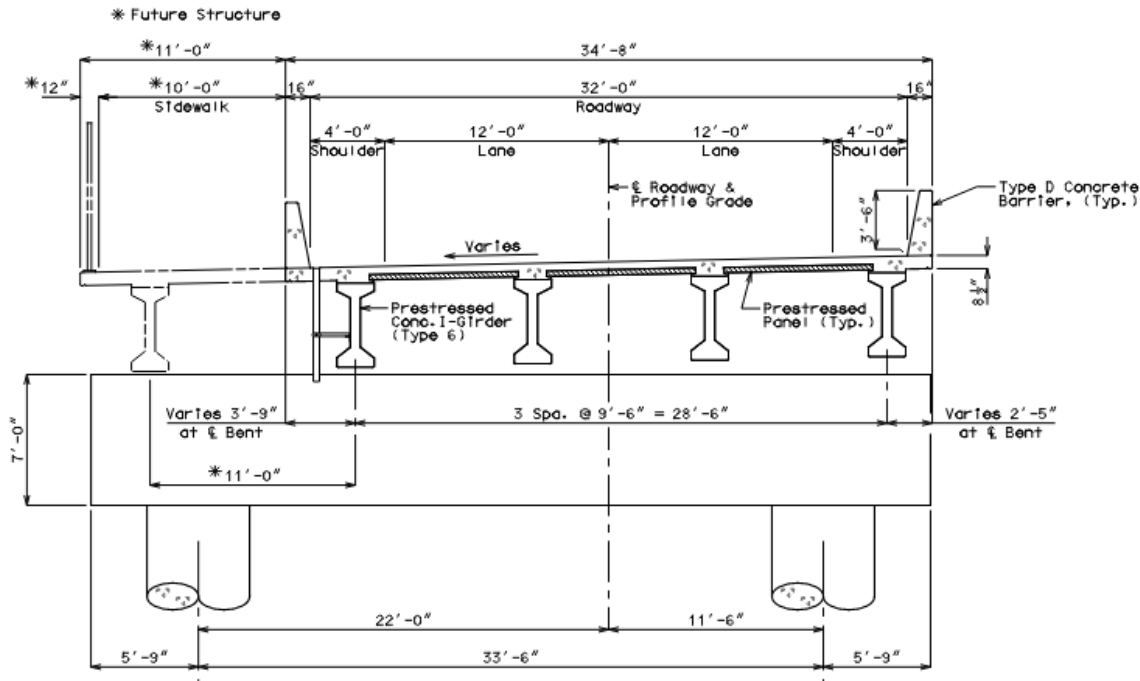


Unit 2

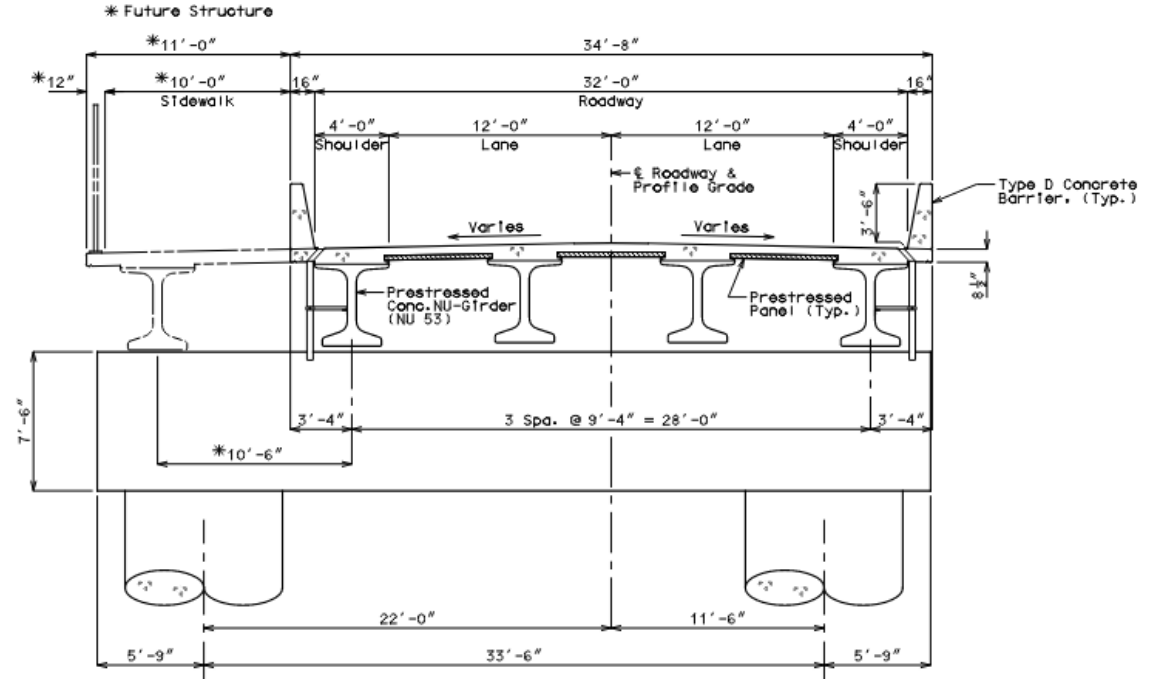


Preliminary design

- Preliminary typical section with future sidewalk



Unit 1

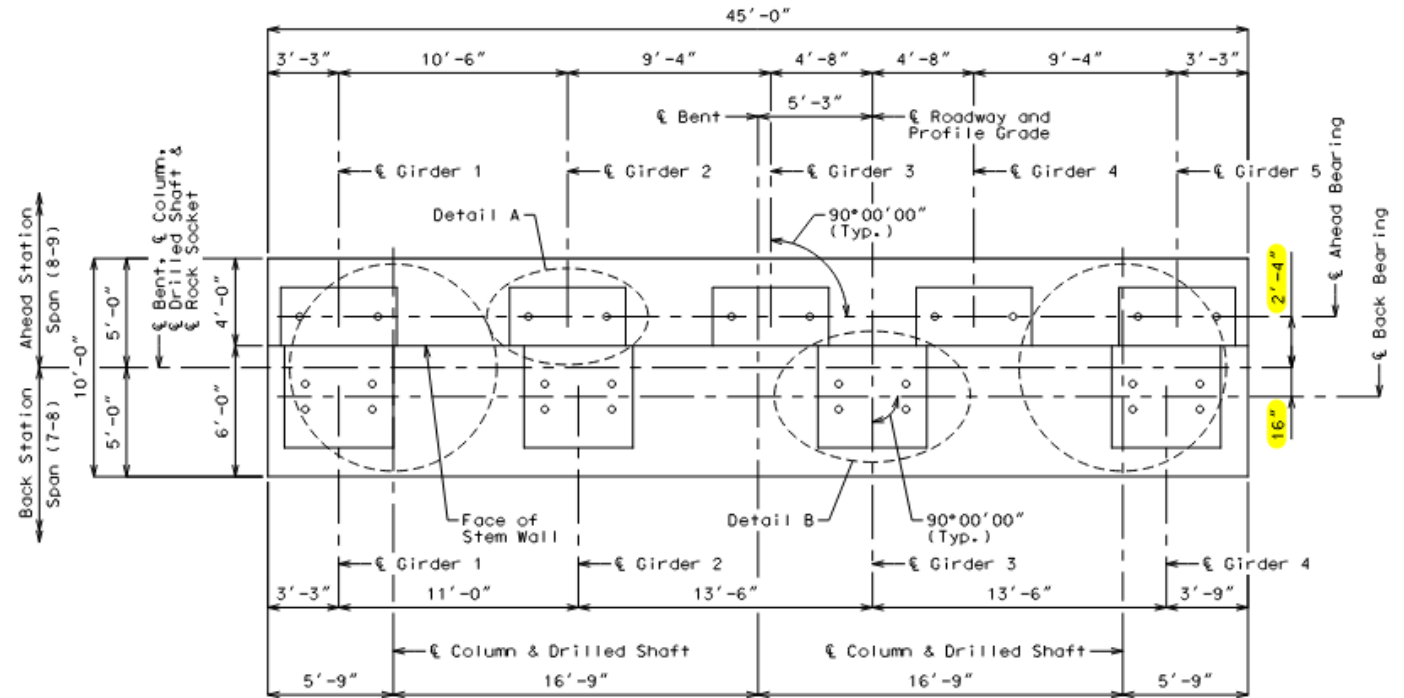


Unit 3



Preliminary design

- Bearings were offset on the expansion bents so a large dead load moment was not induced into the drilled shafts from the corresponding vertical load from each of the adjacent units.



Bent 8 Cap Plan

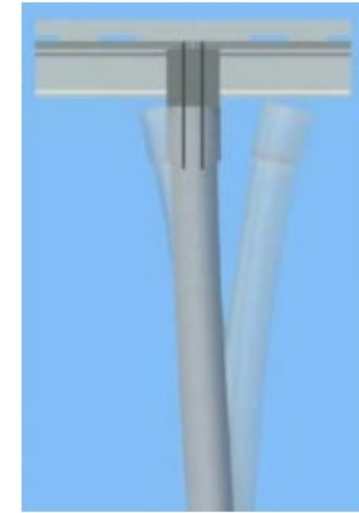


Preliminary design

- One value engineering item discussed was to post-tension the superstructure to the substructure at the top of the tall intermediate bents which changes the fixity condition.
- If utilized, the end condition of the tall bents would shift from a flagpole condition (e) toward some degree of framed fixity between (e) and (d).
- Final design followed LRFD 5.6.4.1: $KL/r < 100$ and designed by the approximate procedure for evaluation of slenderness



Flagpole Condition



Partial Fixity Condition
(Overlain on Flagpole Condition)

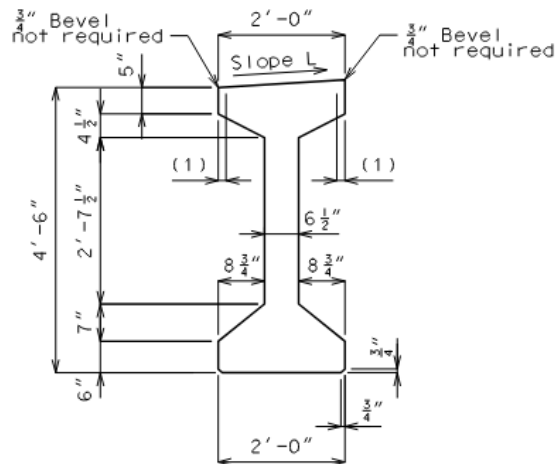
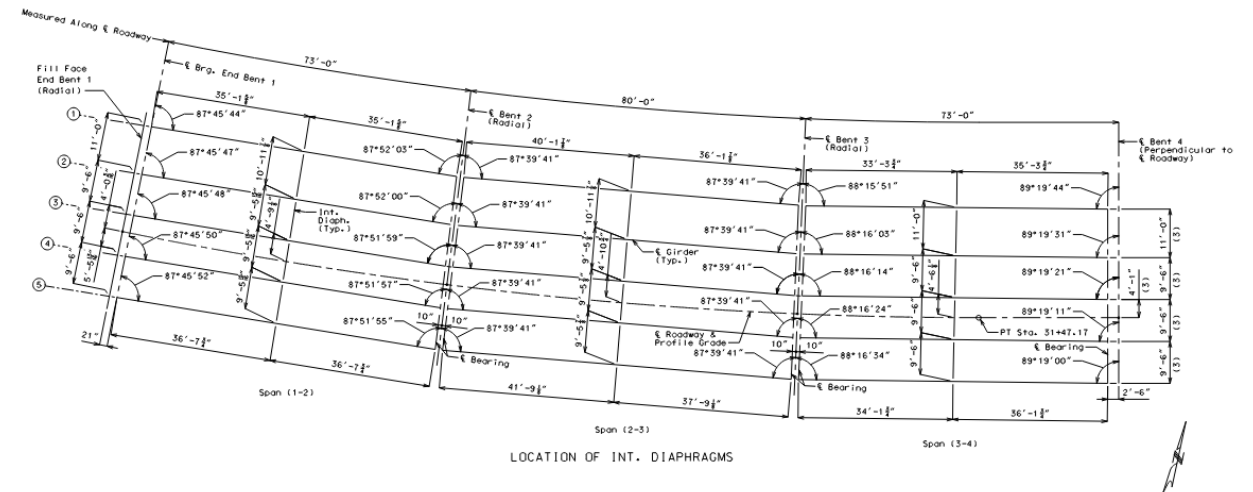
	(a)	(b)	(c)	(d)	(e)	(f)
Buckled shape of column is shown by dashed line						
Theoretical K value	0.5	0.7	1.0	1.0	2.0	2.0
Design value of K when ideal conditions are approximated	0.65	0.80	1.0	1.2	2.1	2.0
End condition code						
		Rotation fixed Translation fixed	Rotation free Translation fixed	Rotation fixed Translation free	Rotation free Translation free	

LRFD Table C4.6.2.5-1:
Effective Length Factors, K

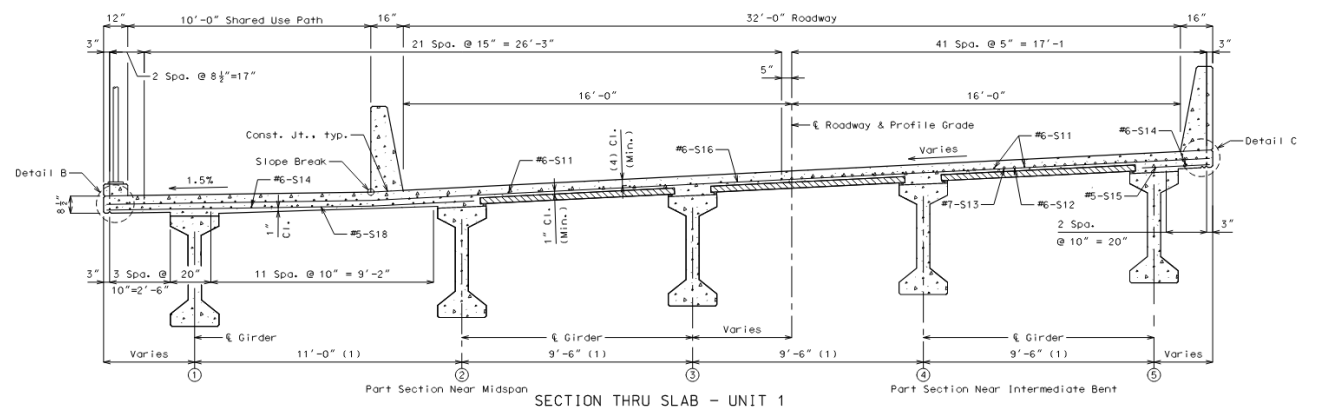


Final design

- Horizontal and vertical curvature in conjunction with the superelevation in Unit 1 required stepped and sloped top flanges in the Type 6 girders.



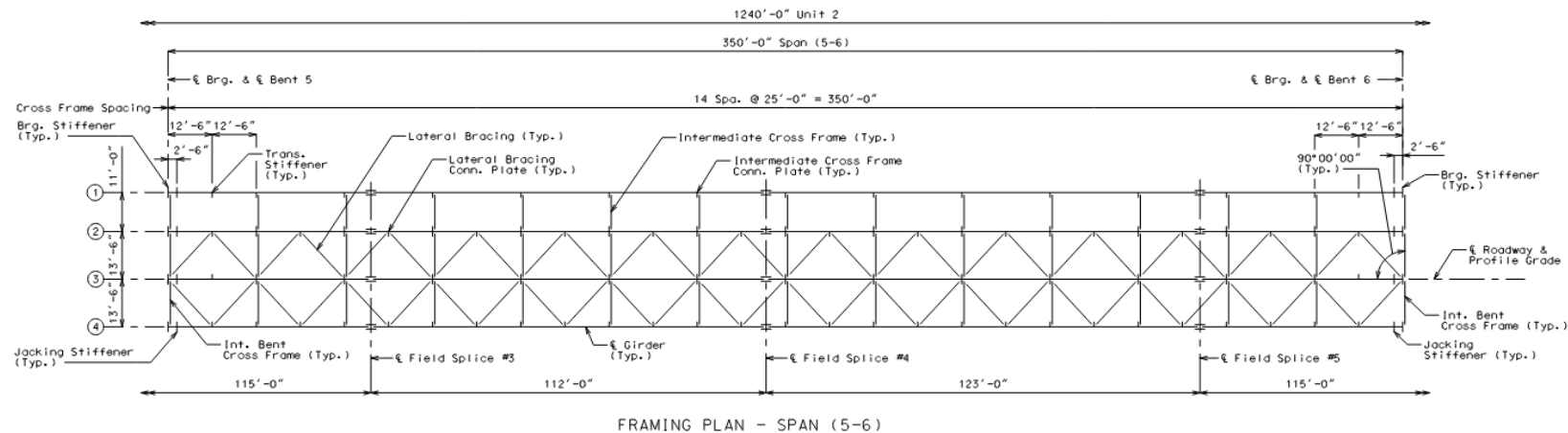
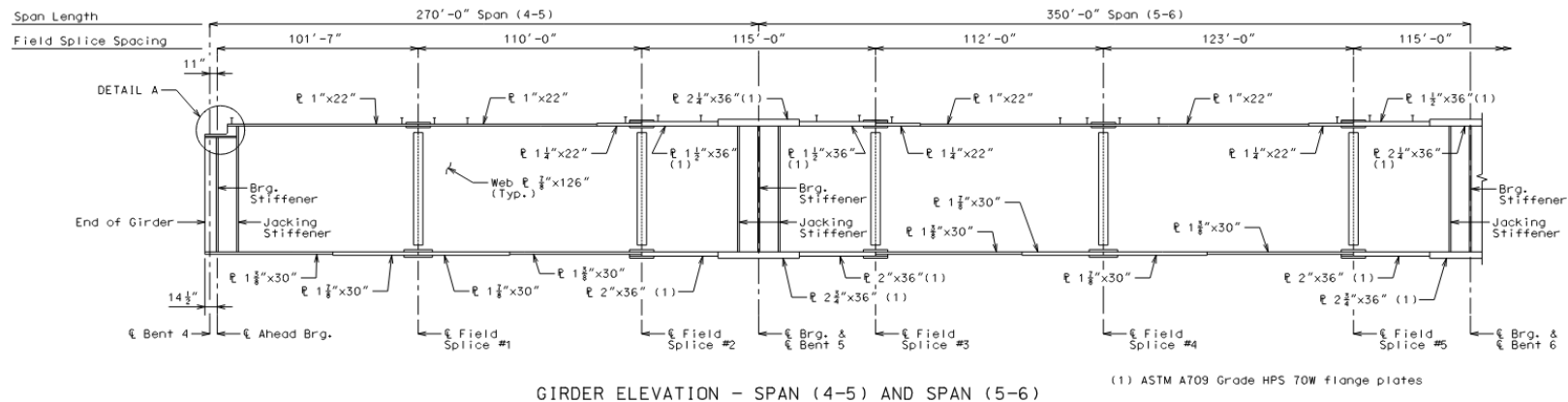
GIRDER DIMENSIONS
AT MID SPAN





Final design

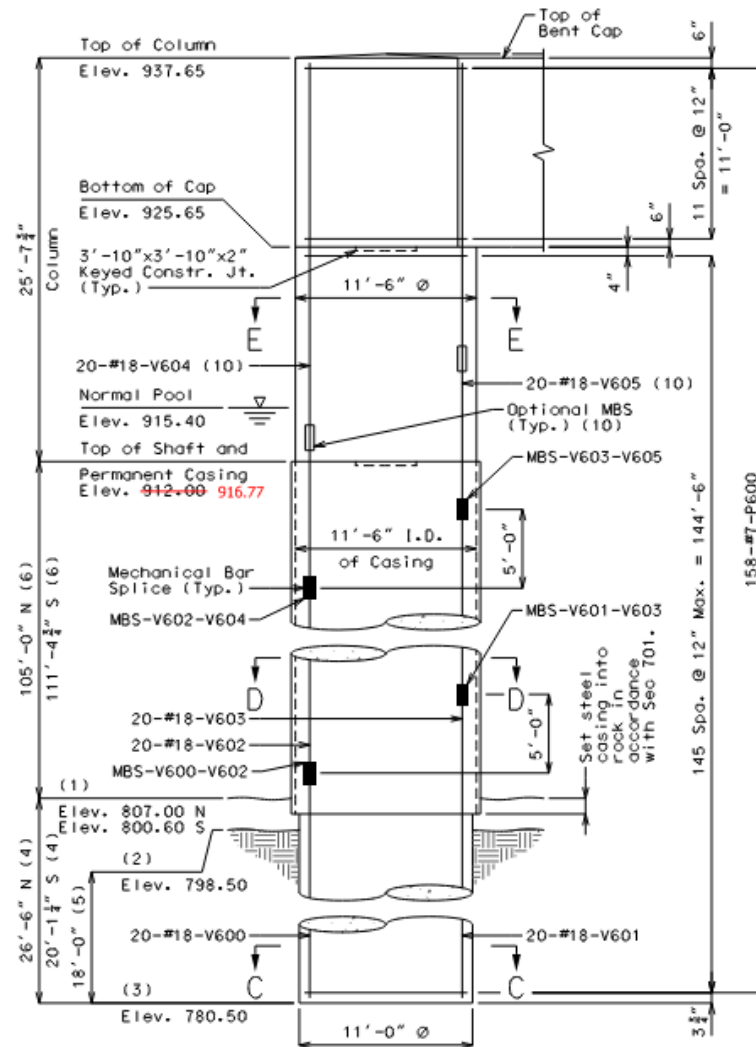
- Unit 2 girder webs 10'-6" deep
- Grade HPS 70W flanges over the piers



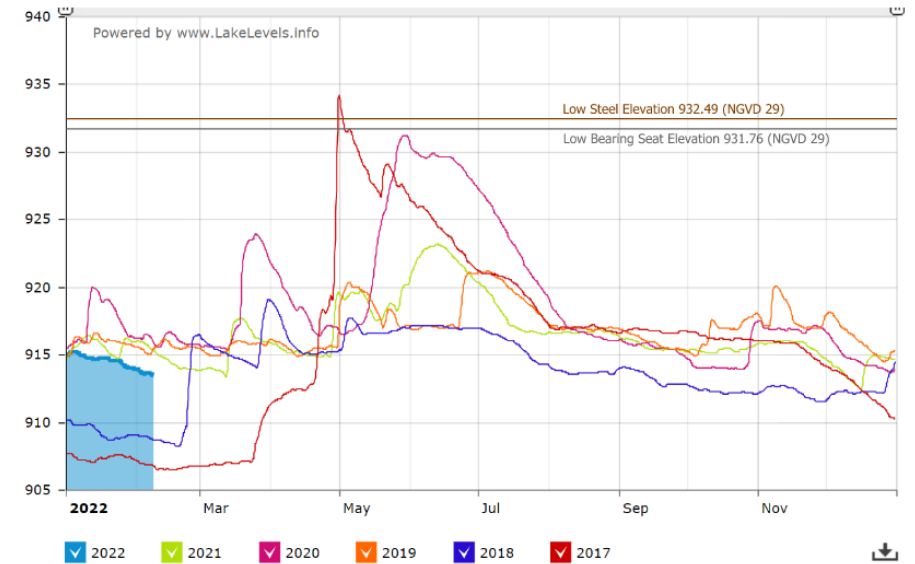


Final design

- Bent 6 drilled shaft
- Bottom of cap 925.25 (NGVD 29)
- Frequent lake levels near ~ 920 hindered the option of a lower strut.

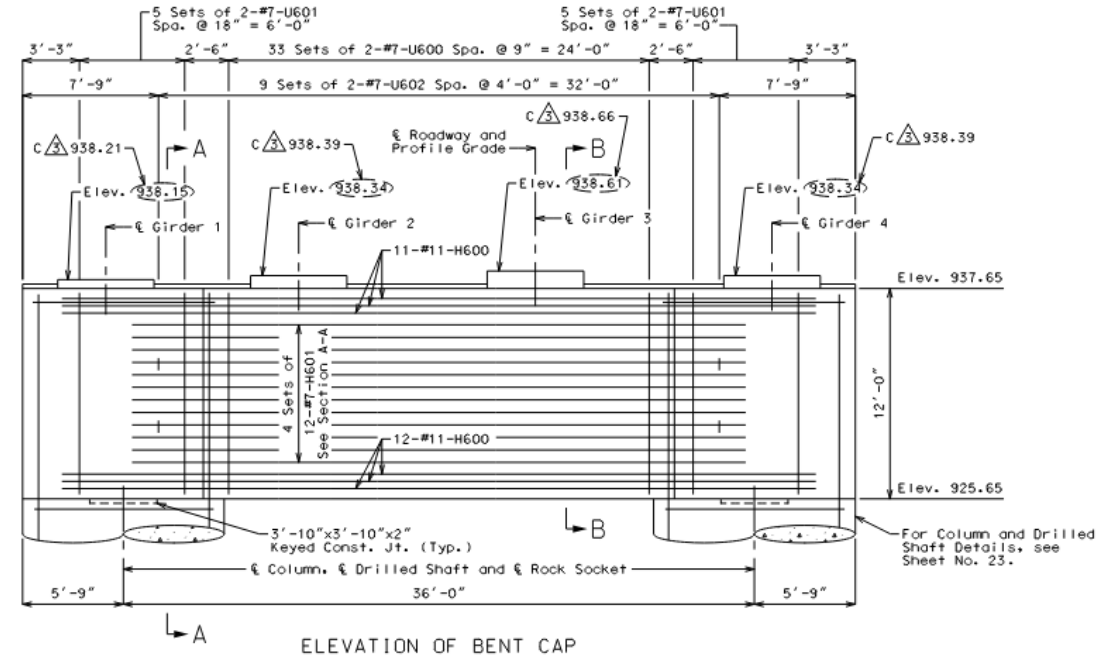
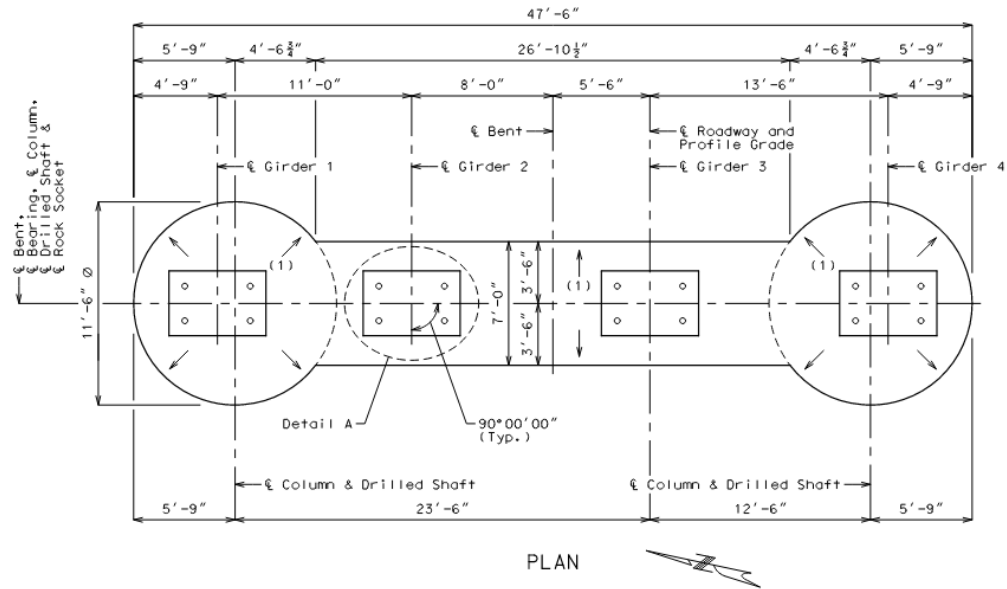


ELEVATION OF DRILLED SHAFT





Final design

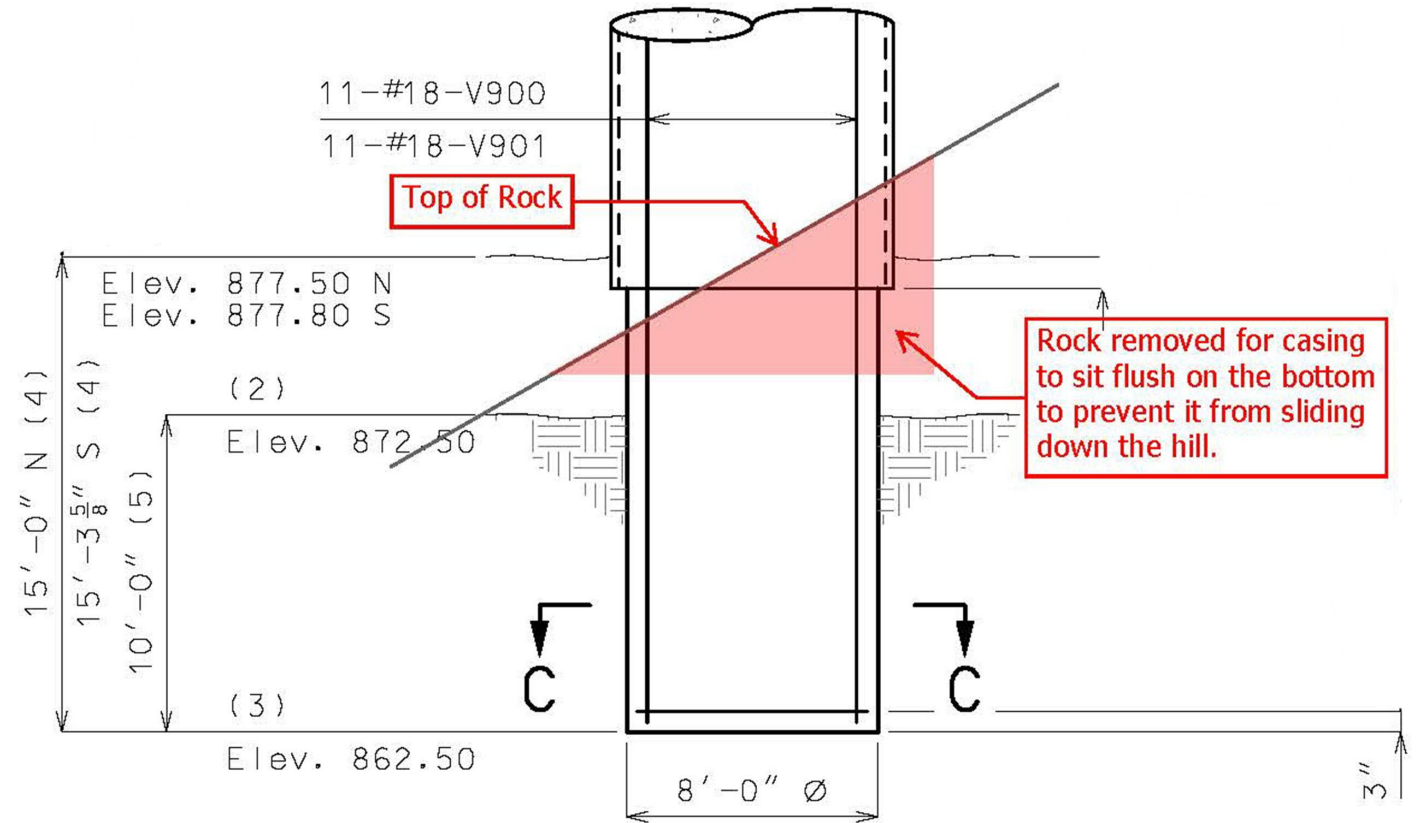


- Cap over columns would have resulted in an excessively wide cap
- Pedestals allowed for bearing height adjustments and construction tolerances



Construction

- Rock slope with minimal overburden
 - Rock must be benched to prevent casing from sliding down the hill.
- Minimal overburden
 - Permanent casing may be seated 3 – 5 feet into rock for bottom stability.



ELEVATION OF DRILLED SHAFT



Construction





Construction

Unit 1





Construction

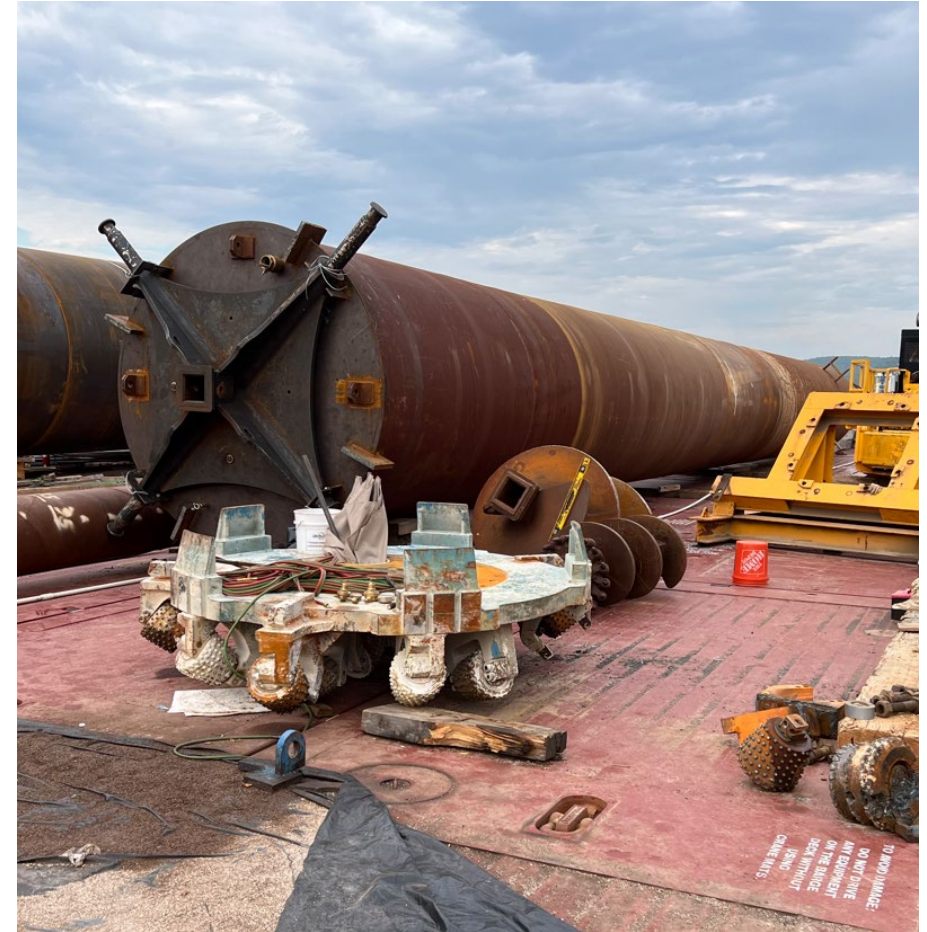
- Picking 11.5' diameter casing 134.5' in length
- Rough template with spuds
- Fine template





Construction

- Buoyancy tube used to reduce weight of casing which reduces load on the drill as it seats the casing





Construction

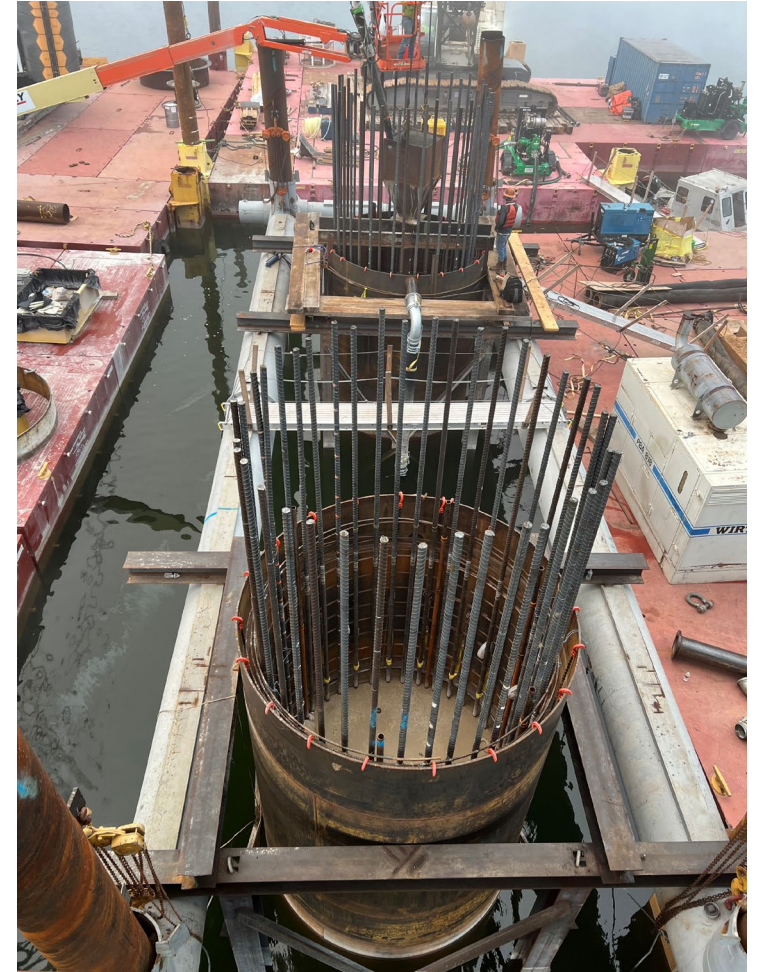
- Airlift performed to get debris out of the bottom of the rock socket prior to video inspection of the rock socket
- Rebar cage installed using the chandelier/wind chime method





Construction

- Drilled shaft concrete placement operation
- As the water rises inside the casing it discharges through the pipe and exits ~20' below the water surface elevation





Questions

