Chronological History of Missouri Bridge Design

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Bryan A. Hartnagel, P.E., Ph.D.



Missouri Statistics

- ✓ Data from Meet MoDOT (January 2018)
 - http://www.modot.org/about/documents/MeetMoDOT.pdf
- √ 33,856 Miles of roadway
 - 5,517 Major routes
 - 28,339 Minor routes
- √ 10,403 Bridges
 - 53 Major river bridges



Purpose of Discussion

- ✓ Chronological History of Factors
 Influencing MoDOT Bridge Design
 - Updated (almost) yearly
- ✓ Bridges with Innovations List
 - Innovative or interesting bridges
 - Not or no longer tied to a specific research project



- ✓ List of factors that are changes in our design policy
- ✓ Related to AASHTO and MoDOT changes
- ✓ Unknown when started but information dates back to 1960





- **√**1973
 - 2-span with semi-deep abutment over freeways
 - Epoxy coated top layer in deck
- **√**1980
 - Precast, prestressed deck panel option
- **√**1983
 - All bridges designed for HS20 loading

- **√**1986
 - Vent holes in girders over streams
 - All slab bars epoxy coated
- **√**1989
 - Scour design (Schoharie Creek 1987, Hatchie River 1989)
- **√**1990
 - Seismic design

- **√**1991
 - Deflection limit from L/1200 to L/1000 steel
- √1996
 - Metric design
- **√**2001
 - First use of high performance steel

A6101 & A6102 First HPS Use

- ✓ Two bridges using HPS70W in the flanges at intermediate supports
- ✓ A6101 Used HPS in tension flange of positive moment region
- ✓ A6101 Used AASHTO deflection limit
- ✓ A6102 Used more restrictive deflection limit



A6101 & A6102 First HPS Use



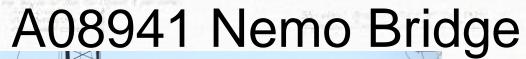
- **√**2004
 - Precast, post tensioned full depth panels
 - Nemo Bridge
- **√**2004
 - Practical design



A08941 Nemo Bridge

- √ 1683' Long bridge redecked 50' each night
- ✓ Precast full width deck panels
- ✓ Opened to traffic each morning







- **√**2005
 - Precast bent caps
 - A6941 Route T Franklin County
- ✓ 2007
 - First prestressed NU girders
 - A7382 Route 61 Ralls County



A6941 Precast Beam Caps



A6941 Precast Beam Caps





- √ (67'-69'-115'-69'-67') PSNU-43 girders
- ✓ Had construction issue with 3 drilled shafts



A7382 First NU Girders



√2007

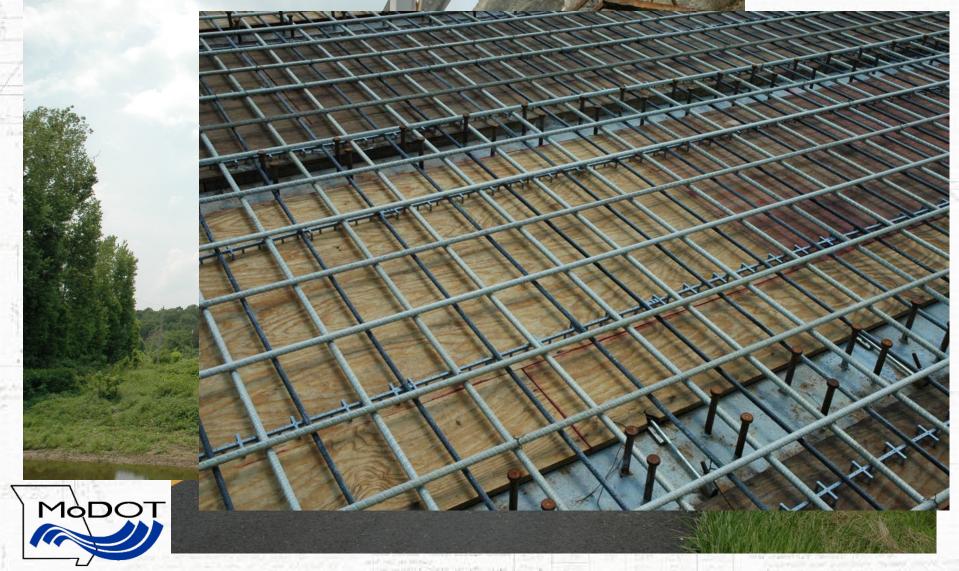
- First use of CFRP and GFRP rebar in redeck
- N00381 Route Y Boone County
- N08861 Route OO Miller County

√2008

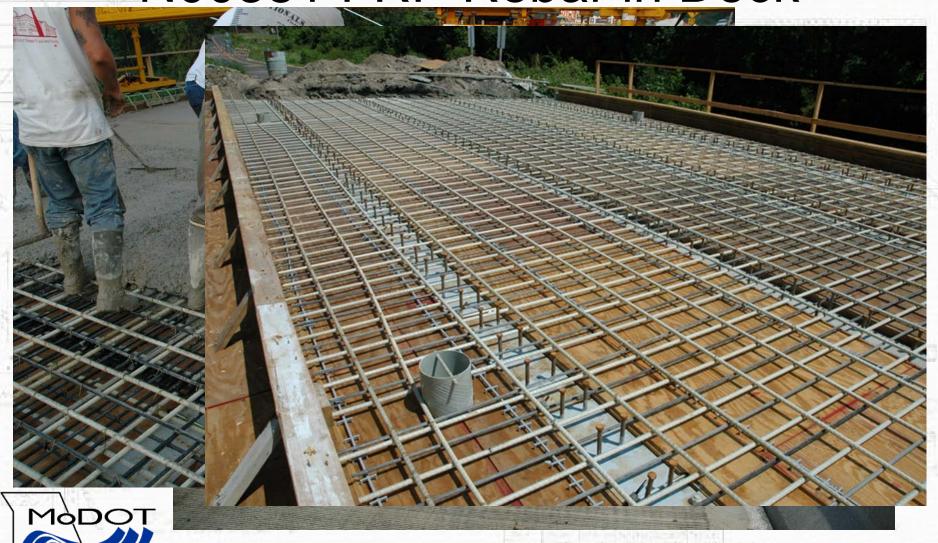
- Buried precast three sided structures
- A7534 & A7535 Route 67 St. Francois

 County

N00381 FRP Rebar in Deck



N00381 FRP Rebar in Deck



Precast Concrete Arches

✓ A7534 & A7535 Regular and waterproof joints





A7534 & A7535 Arches









- √2011
 - First use of galvanized H-piles
 - A7967 Route PP Butler County
- √2017
 - First use of super workable fiber reinforced concrete for deck
 - A8509 Route J Cole County



A8509 Cole County





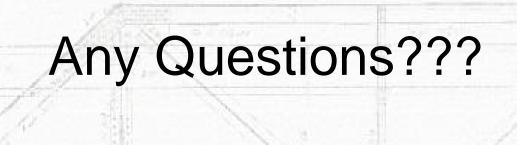
- ✓ 2018 & 2019
 - Use of MMFX/ChromX in redeck, new bridge and twin structures
 - R0435, A8565 and twins A8720/A8721
 - Higher strength steel reinforcing





- ✓ MoDOT is constantly trying new things
- ✓ MoDOT keeps track of this with a Bridges with Innovation list





Thank You
Bryan.Hartnagel@modot.mo.gov
573-751-0267

